

Repair Kit

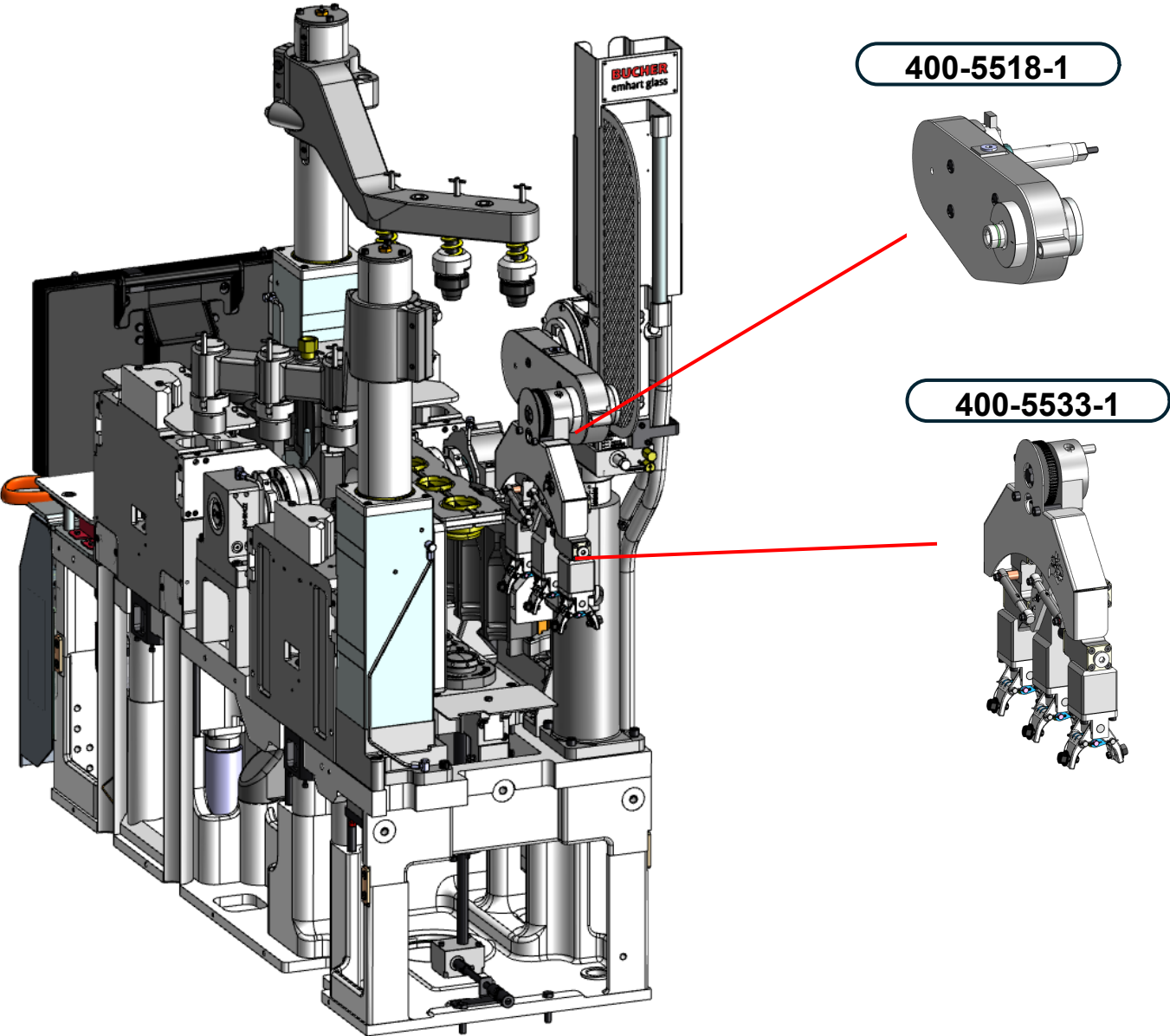
Takeout Accessories

400-5518-1 / 400-5533-1

**ORIGINAL
PARTS**



AIS Baffle Accessories



Repair Kit

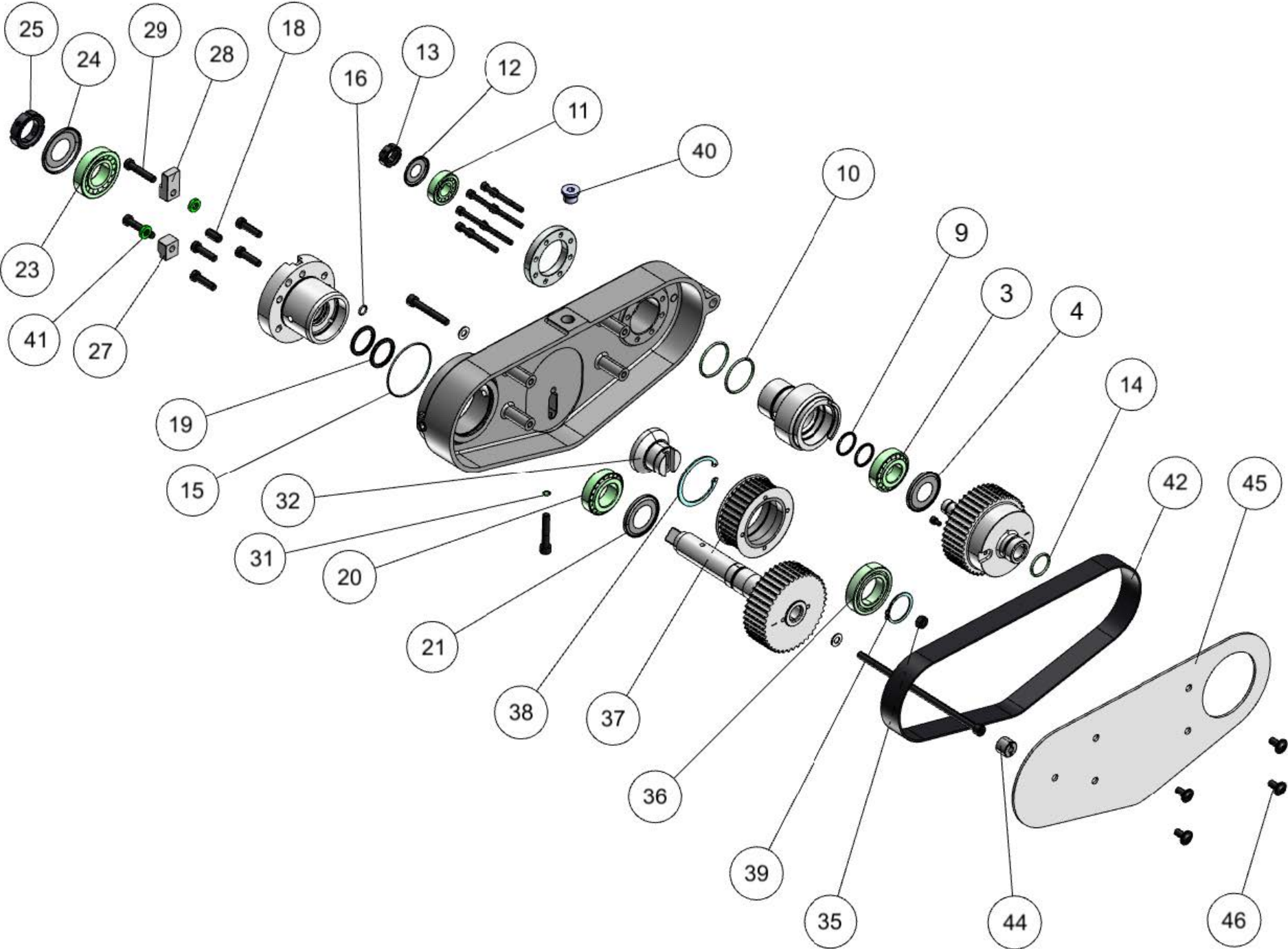


Takeout Arm – 400-5518-1KC			
Item #	Item Number	Item Name	Quantity
3	1080-1733	TAPER BEARING dia 25/52 x 16.25	1
4	1700-1308	SEAL RING dia 25/42/51 x 4.2	1
9	59-34142	ROTARY SEAL	2
10	1700-1052	O-RING dia 1.612” x 3/32”	2
11	1080-1732	TAPER ROLLER BEARING dia 17/40 x 13.25	1
12	1700-1299	SEAL RING dia 17/30/38 x 2.6	1
13	48-94540	LOCK NUT M17 x 1	1
14	1700-54	O-RING dia 0.987” x 3/32”	1
15	1700-63	O-RING dia 2.614” x 1/16”	1
16	1700-18	O-RING dia 0.364” x 1/16”	1
18	2100-1317	ROLL PIN dia 10 x 20	1
19	59-28334	ROTARY SEAL	2
20	1080-1676	TAPER ROLLER BEARING dia 30/55 x 17	1
21	1700-1302	SEAL RING dia 30/44/53.8 x 17	1
23	1080-1734	TAPER ROLLER BEARING dia 30/62 x 17	1
24	1700-1301	SEAL RING dia 30/47/60 x 3.6	1
25	48-94539	LOCK NUT M30 x 1.5	1
27	400-52655	KEY	1
28	400-52656	END STOP	1
29	2640-2106	SOCHD SCREW M8 x 40 LOW	2
31	1700-863	O-RING dia 6.0 x 1.5	1
32	200-10843	HUB	1
35	1180-3360	HEX NUT M8	1
36	1080-219	BALL BEARING dia 35/62 x 14	1
37	200-2028-1	PULLEY COUPLING	1
38	2540-636	RETAINING RING dia 62	1
39	2540-537	RETAINING RING dia 35	1
40	2260-1203	HEX SOC PIPE PLUG M16 x 1.5	1
41	1700-405	VICKER SEAL	2
42	59-27047	TIMING BELT	1

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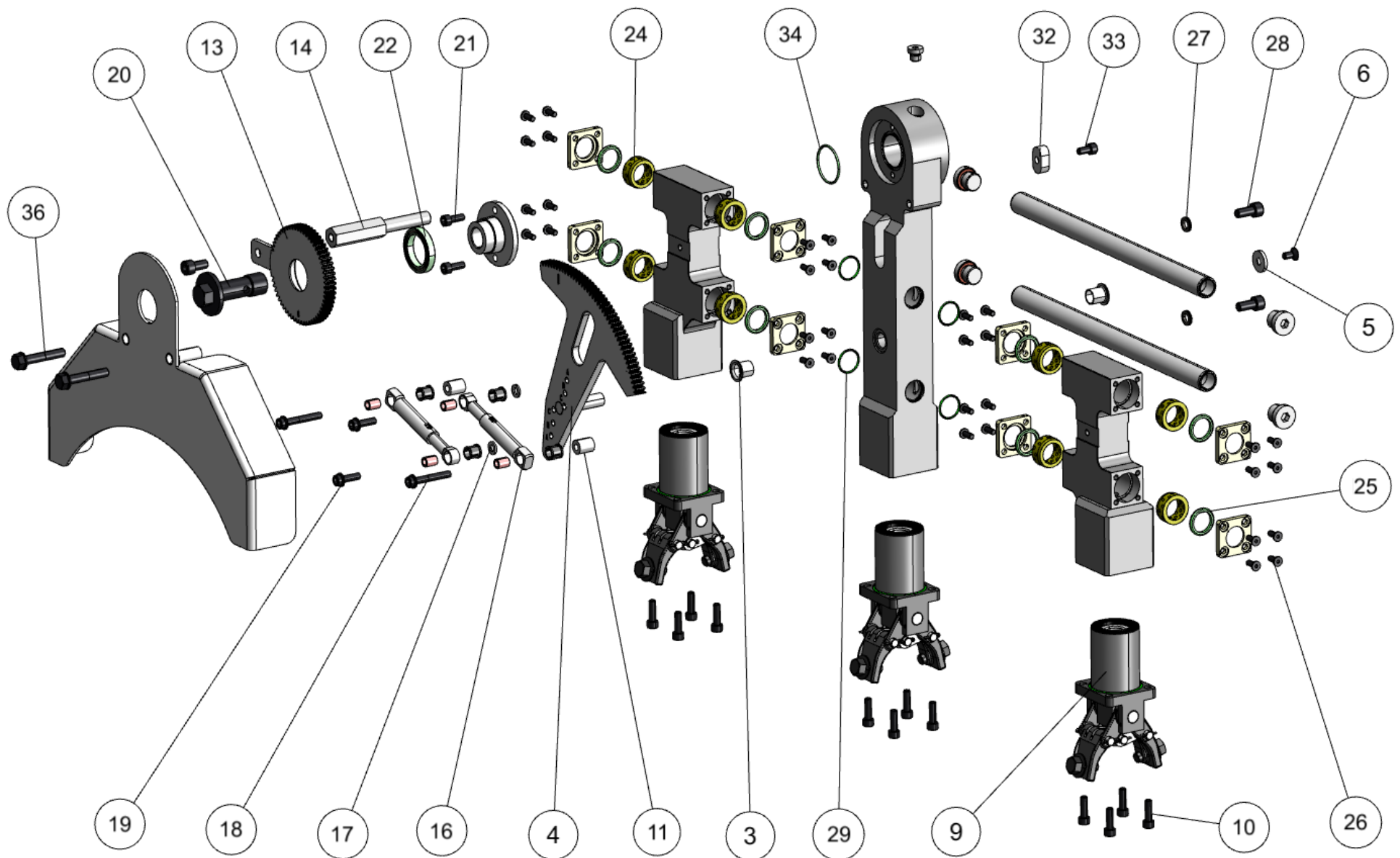
Takeout Arm – 400-5518-1KC

Item #	Item Number	Item Name	Quantity
44	400-52631	SOCHD SCREW M8 X 200	1
45	400-50477	COVER	1
46	2640-2117	BUTFLDHD SCREW M8 X 16	4



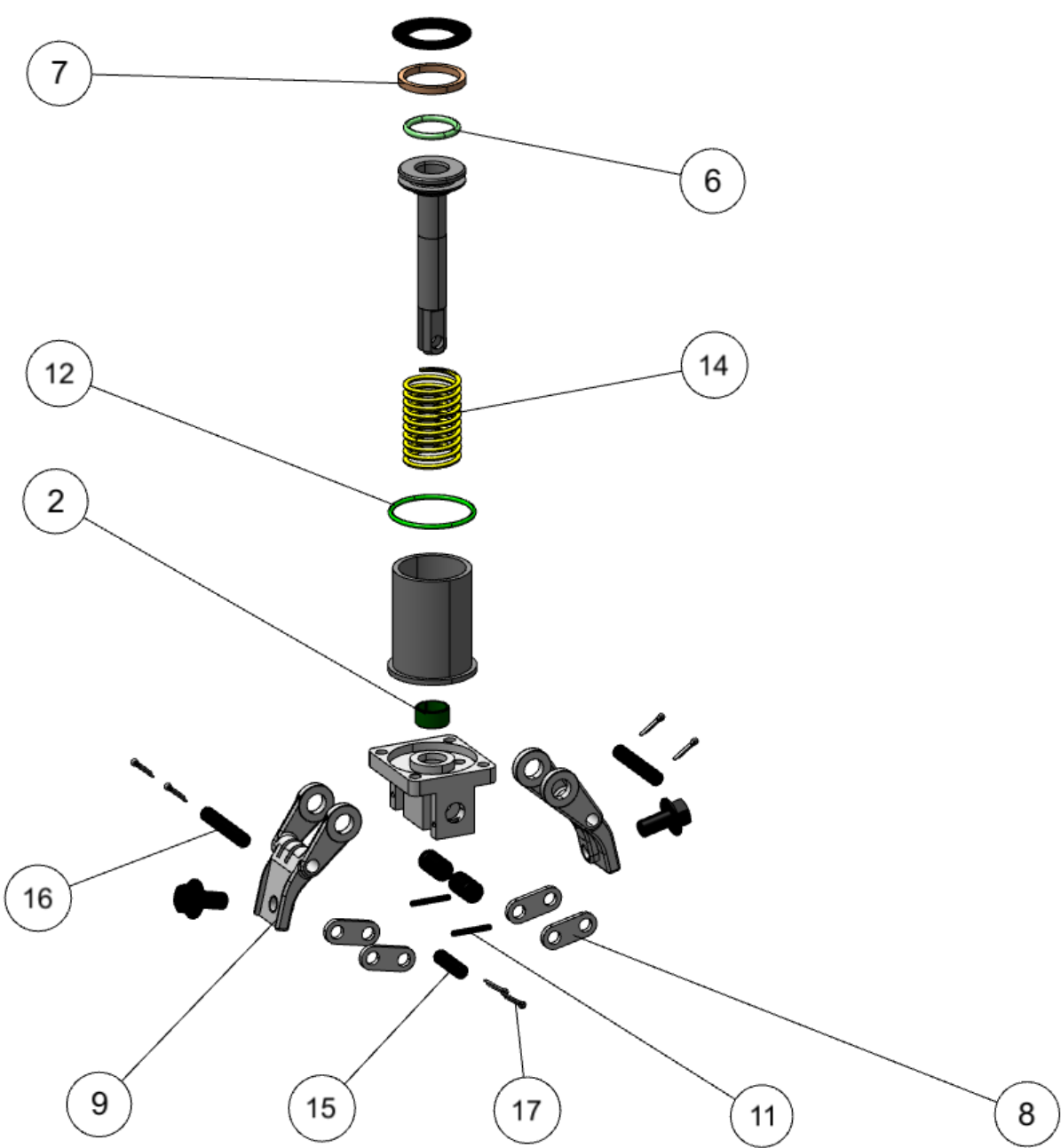
VCD Tong Head – 400-5533-1KC			
Item #	Item Number	Item Name	Quantity
3	1300-2025	BUSHING dia 12 x 15	2
4	400-5534-1	LEVER	1
5	23-18216	WASHER	1
6	2640-1899	FLTHD SCREW M6 x 12	1
9	191-9535-2	TAKEOUT TONG HOLDER	3
10	2640-1719	SOCHD SCREW M6 x 20	12
11	400-50170	SLEEVE	2
13	400-52707	GEAR	1
14	400-52736	STUD	1
16	400-5535-1	TIE BAR	2
17	3360-1201	FLAT WASHER dia 6.4	2
18	2680-265	FLANGE SOCHD SCREW M6 x 40	2
19	2680-264	FLANGE SOCHD SCREW M6 x 20	2
20	400-52737	BOLT	1
21	2640-1561	SOCHD SCREW M6 x 16	2
22	1080-1582	BALL BEARING dia 30/42 x 7-2 RS1	1
24	59-28241	BUSHING	8
25	59-28242	SEAL RING	8
26	2640-2024	SOCHD SCREW M5 x 12 LOW	32
27	3360-1485	LOCKWASHER M8	2
28	2640-1849	SOCHD SCREW M8 x 18	2
29	1700-1158	O-RING dia 20.0 x 1.5	4
32	400-50255	KEY	1
33	2640-1718	SOCHD SCREW M6 x 12	1
34	1700-1228	O-RING dia 1.301 x 1/16”	1
36	2680-282	COLHX SCREW M8 x 45	2

VCD Tong Head



Tong Holder - 210-206-3KC

Item #	Item Number	Item Name	Quantity
2	59-86533	GUIDE RING	1
6	1700-43	O-RING dia 0.984 in X 1/8" in	1
7	2520-547	PISTON RING dia 38/32 x 4	1
8	191-26795	LINK	4
9	191-27163	TONG HOLDER	2
11	2100-1220	ROLL PIN 3 X 24	2
12	1700-813	O-RING dia 1.737 in X 3/32" in	1
14	23-11025	SPRING	1
15	191-27209	PIN	1
16	191-27210	PIN	2
17	2060-330	PIN. COTTER 2.5 X 10	6



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